



HIGH DUTY CYCLE

100 Amps at 100% Duty Cycle

PILOT ARC CONTROLLER

Increases cutting capabilities and speed. Extends tip's life. Ideal for grid cutting.

PROTECTIONS

Equipped with temperature, voltage and current sensors for greater protection.

FEATURES

- CNC compatible with optional machine torch
- Built-in air regulator with water trap

SPECIFICATIONS		
Power Supply	3 ~ 415V	
Supply Plug	15 Amps	
Effective Current	32A	
Frequency	50/60Hz	
Input Power	14.5kW	
Input Current	28A	
Duty Cycle 40°C 10min	100A 100%	
No Load Voltage	420V	
Cutting Current Range	20 ~ 100A	
Severance Cut for Carbon Steel	≤ 60mm	
Production Cut Carbon Steel Stainless Steel Aluminium Copper	≤ 45mm ≤ 45mm ≤ 36mm ≤ 20mm	
Net Weight	30.5kg	
Dimensions	660mm x 240mm x 445mm	
Insulation Class	Н	
Protection Class	IP23	
Cooling	Auto Fan	

APPLICATIONS

- Boat Building
- General Fabrication
- Aluminium Fabrication
- Stainless Fabrication

MATERIALS

- Mild Steel
- Aluminium
- Stainless Steel

PACKAGE INCLUDES

- Power Source with 415V primary lead and plug
- 6M 120A Hand Torch
- 3M Earth
- Owner's Manual