

DURALLOY®

140MMA MINI

240V 140 AMP Portable MMA
Inverter Welder

PART NO: **DA140M**



STICK



TIG

AS60974.1-2006 & AS60974.6-2006



1 YEAR
WARRANTY

PORTABLE

The machine weighs just 2kg ensuring ease of portability.

DIGITAL DISPLAY

Variable amperage control with digital meter.



PROTECTIONS

Equipped with temperature, voltage and current sensors for greater protection.

FEATURES

- Highly portable
- 10 Amp primary plug
- IP21S rating
- Arc Force, Hot Start, Anti Stick & VRD all built-in
- MMA & LIFT TIG functions
- Exceptional smooth Arc characteristics

SPECIFICATIONS

Power Supply	1-240kW ± 10%
Supply Plug	10 Amps
Frequency	50/60Hz
Input Current	30/10 Amps
Duty Cycle 40°C 10min	140A @ 15% 70A @ 60% 54A @ 100%
No Load Voltage	64V
Welding Current	10 - 140A
Efficiency	≥ 85%
Net Weight	2kg
Dimensions	225mm x 95mm x 130mm
Protection Class	IP21S
Insulation Class	H
Cooling	Fan
Electrode Diameter	Ø1.6 - Ø3.2
Electrode Type	6013, 7018, etc.
Power Factor	0.76

APPLICATIONS

- Farm & rural maintenance
- Portable on-site repair & maintenance
- Stainless steel fabrication

MATERIALS

- Mild steel
- Stainless steel
- Cast Iron
- Dissimilar metals

PACKAGE INCLUDES

- Power Source
- MMA Earth Lead & Clamp
- MMA Arc Lead & Holder
- Owner's Manual