

DURALLOY®

PRODUCT DATA CONSUMABLES

DURALLOY® CASTMASTER Ni/Fe

Castmaster Ni/Fe (Nickel Iron) is a graphite type electrode designed for high strength welding of cast irons.

The electrode produces on both AC and DC power sources an exceptional smooth arc and low spatter levels. The weld deposit is machinable and produces an excellent colour match. Castmaster Ni/Fe may also be used for the repair, build up and reclamation of all standard grades of grey cast irons.

CLASSIFICATION

AWS A5.15

ENiFe-C1

TYPICAL CHEMICAL COMPOSITION OF DEPOSITED AND METAL

Fe	Cu	Ni
43.0	2.0	53.0