

# DURALLOY®

## PRODUCT DATA CONSUMABLES

### DURALLOY® LHTC

Duralloy LHTC is a specially formulated Low Hydrogen Twin Coated (LHTC) electrode suitable for welding on both AC and DC power sources.

The special twin coating formulation allows the electrode to run on low voltage machines such as 240 Volt AC machines. It is also very stable when used in conjunction with long welding leads, as in ship yards and construction sites.

LHTC is a smooth running Low Hydrogen electrode with excellent striking and restriking characteristics. It has a fluid slag which is easily removable.

LHTC can be used for welding low alloy, high strength steels in both critical and non-critical applications. The electrode is ideal for use in Rural applications, workshops that are welding heavy wall joints and construction. It is also an ideal choice for use as a buffer layer prior to hard surfacing.

#### CLASSIFICATION

AS/NZS	AWS A5.1
4855-B	E7016

#### APPROVALS

LRS	ABS	DNV
3YH	3YH	3YH